at the same time still restricting ourselves to the essential circumstances, and avoiding every peculiarity which is to

and when that was done and it was set to work, I was surprised to find that its boiler could not supply it with steam, though apparently quite large enough; (the cylinder of the model being two inches in diameter, and six inches stroke, and the boiler about nine inches diameter.) By blowing the fire it was made to take a few strokes, but required an enormous quantity of injection water, though it was very lightly loaded by the column of water in the pump. It soon occurred that this was caused by the little cylinder exposing a greater surface to condense the steam than the cylinders of larger engines did in proportion to their respective contents. It was found that by shortening the column of water in the pump, the boiler could supply the cylinder with steam, and that the engine would work regularly with a moderate quantity of injection. It now appeared that the cylinder of the model being of brass, would conduct heat much better than the cast-iron cylinders of larger engines, (generally covered on the inside with a stony crust) and that considerable advantage could be gained by making the cylinders of some substance that would receive and give out heat slowly: Of these, wood seemed to be the most likely, provided it should prove sufficiently durable. A small engine was therefore constructed with a cylinder six inches diameter, and twelve inches stroke, made of wood, soaked in linseed oil, and baked to dryness. With this engine many experiments were made; but it was soon found that the wooden cylinder was not likely to prove durable, and that the steam condensed in filling it still exceeded the proportion of that required for large engines according to the statements of Desaguliers. It was also found, that all attempts to produce a better exhaustion by throwing in more injection, caused a disproportionate waste of steam. On reflection, the cause of this seemed to be the boiling of water in vacuo at low heats, a discovery lately made by Dr Cullen, and some other philosophers, (below 100°, as I was then informed) and, consequently, at greater heats, the water in the cylinder would produce a steam which would, in part, resist the pressure of the atmosphere.

"By experiments which I then tried upon the heats at which water boils under several pressures greater than that of the atmosphere, it appeared, that when the heats proceeded in an arithmetical, the elasticities proceeded in some geometrical ratio; and by laying down a curve from my data, I ascertained the particular one near enough for my purpose. It also appeared, that any approach to a vacuum could only be obtained by throwing in large quantities of injection, which would cool the cylinder so much as to require quantities of steam to heat it again, out of proportion to the power gained by the more perfect vacuum; and that the old engineers had acted wisely in contenting themselves with loading the engine with only six or seven pounds on each square inch of the area of the piston. It being evident

